

Description

TOTAL Petrochemicals 525B is a crystal polystyrene for both injection molding and cap layer coextrusion. Injection molding applications such as medical and laboratory parts, tumblers and jewel boxes demonstrate the polymer's ability to be molded with minimal stresses and fast cycles.

Applications

- Cutlery
- Coextrusion capping
- Medical applications

General Information

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- This material holds Underwriters Laboratory recognition 94HB; see UL File E55470 at www.UL.com.
- USP Class II
- USP Class VI
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

Properties

Rheological Properties	ASTM Test	Unit	Typical Value
Melt Flow (200°C-5kg)	D-1238	g/10mn	9.0
Thermal Properties			
Heat Distortion - Annealed	D-648	°F	200
Vicat Softening	D-1525	°F	213
Tensile Properties			
Strength	D-638	psi	6,700
Modulus	D-638	psi (10 ⁵)	4.4
Flexural Properties			
Strength	D-790	psi	13,500
Modulus	D-790	psi (10 ⁵)	4.5
Other Properties			
Density		g/cm ³	1.04
Linear Shrinkage	D-955	in/in	.004 - .007
Moisture		%	<0.1

10/2010

Polystyrene



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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of these products must be guided by the user's own methods for selection of proper formulation. TOTAL PETROCHEMICALS USA, INC. disclaims any responsibility for misuse or misapplication of its products. TOTAL PETROCHEMICALS USA, INC. MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TOTAL PETROCHEMICALS USA, INC. liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.